

THE OPTIMAL FACILITY LAYOUT

ABOUT SUMMIT TRUCK BODIES. Located in Wathena, Kansas, Summit Truck Bodies specialize in crafting service trucks that are tough and reliable. Every truck built by Summit Truck Bodies is engineered with precision and purpose, using premium materials and advanced manufacturing techniques. Their goal is to simply deliver solutions tailored to the needs of their customers and build trucks to the highest standards. Furthermore, safety is at the heart of everything Summit Truck Bodies does. Their service and lube trucks are designed to help reduce risks in the field so their customers can focus on getting their job done.

THE CHALLENGE. Summit Truck Bodies purchased a new facility and sought expertise in optimal facility layout. The company requested expertise from KMS, part of the MEP National Network™, to provide insights, best practices, efficiencies, and challenge their assumptions.

MEP CENTER'S ROLE. Kansas Manufacturing Solutions conducted a thorough review and analysis of Summit Truck Bodies' planned newly-built 200,000-square-foot manufacturing facility. A detailed findings report challenged their assumptions, offered insights, included discoveries made, and provided recommendations to improve setup, layout, and production processes.

"Appreciate working with KMS. They've been a good asset and expect to work with them in the future."

-Chris Walter, Plant Manager

RESULTS



\$25,000,000 in new investment in building new plant and equipment.



\$50,000 in cost savings hiring skilled and resourceful employees within company

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